

OCCUPATIONAL & SAFETY SHOES



obabo

abeba GmbH

ABEBA Spezialschuh-Ausstatter GmbH was founded in 1984 in St. Ingbert (Saarland) and is now one of Europe's leading manufacturers of occupational and safety shoes. The company develops and manufactures footwear for demanding work environments, including the healthcare, food service, and industrial sectors, as well as cleanroom and ESD applications. This makes it one of the leading providers in the white footwear sector.

The abeba Brand

At abeba, our mission is to manufacture occupational and safety shoes for use wherever comfort, safety and lightness are essential: in the medical, pharmaceutical, cleanroom, hospitality, and electronics industries, among many others. We develop and manufacture solutions that offer protection and comfort while boosting productivity. Best of all: Our product range covers a wide variety of sectors.

In manufacturing our shoes, we rely on state-of-the-art technologies and use lightweight, stain-resistant materials. An experienced team of designers and engineers is responsible for developing and thoroughly testing our product lines. This ensures the highest possible quality and technology for a wide range of applications.

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Legal Notice

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boot



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Did you know?

Our shoe collection covers a wide range of sectors.



Healthcare



Food service



Pharmacy



Bakery



Laboratory



Food industry



ESD



Electronics /
semi-conductors



Light industry



Cleanroom



Building cleaning



Butcher shop / meat market /
slaughterhouse

Here is an example for a hospital



Medical Department

- Operation room
- Wards
- Emergency medical services
- Pathology
- Laboratory

Non-Medical Department

- Housekeeping staff
- Kitchen / cafeteria / food service
- Administration
- Facilities management
- Laundry

The best part:

Our shoes meet all requirements for certified occupational footwear.
This means we've got all your staff covered.

Everything from one source.



PICTOGRAMS

O1 LABELLING ACCORDING TO STANDARD

KITCHEN-SAFE

REPLACEABLE INSOLE

DGUV 112-191 ORTHOPEDIC INSOLES

COMP COMPOSITE TOE CAP

CUSHIONING

WASHABLE AT 30°C

WASHABLE AT 60°C

METAL-FREE

SUITABLE FOR SERVICE AREAS

BREATHABLE FABRIC

STEEL TOE CAP

PUNCTURE-RESISTANT MIDSOLE

ESD

AUTOCLAVABLE

HACCP-COMPLIANT

RAISED SOLE

MATERIALS

Microfiber Lining

The breathable microfiber lining, made from high-tech microfiber, ensures a comfortable foot environment. It can absorb many times its own weight in moisture and wick it away to the outside. This keeps your feet dry and comfortable even during extended use.

moisture-absorbing and breathable • antimicrobial and odor-resistant • temperature-regulating • odorless and tear-resistant • free of harmful substances • CO2-neutral production

The microfiber lining in **abeba** products is certified according to STANDARD 100 by OEKO-TEX®. This independent testing and certification system checks the materials for harmful substances, in some cases exceeding legal requirements.

micro

micro is an innovative high-tech material that is water-repellent and breathable. It offers benefits comparable to those of hydrophobic leather and ensures a comfortable fit. The material is machine-washable up to 30 °C, retains its shape, and is antibacterial. This makes it particularly suitable for applications where hygiene is a priority. Thanks to its special structure, micro is exceptionally lightweight and supple, yet tear-resistant and durable. The leather-like appearance of micro combines functionality with a high-quality look.



PROTECTIVE TOE CAPS



Composite Toe Cap

- Certified to DIN EN 12568 when worn outside the shoe (200 joules)
- Certified to EN ISO 20345 when worn inside the shoe (200 joules)
- Thermoplastic polyamide, extremely impact-resistant and highly elastic
- Heavy-duty monomaterial, metal-free, and about 40% lighter than steel



Steel Toe Cap

- Certified to DIN EN 12568 when tested externally (200 joules)
- Certified to EN ISO 20345 when tested internally (200 joules)
- Heavy-duty material, extremely impact-resistant

DGUV 110-002 (BGR 111)

Special requirements apply to footwear used in kitchen operations. The characteristics that suitable kitchen shoes should meet are described in DGUV Rule 110-002 (formerly BGR 111) of the German Social Accident Insurance.

In particular, footwear suitable for kitchen use should:

- ensure a secure fit on the foot,
- be closed at the toe and provide secure heel support,
- have a stable heel with sufficient contact surface,
- feature slip-resistant soles and heels,
- offer a comfortable footbed that provides support even during long walks.

If there are additional hazards in the work area – such as wet conditions, grease, chemical cleaning agents, heavy objects, or the use of industrial vehicles – appropriate footwear must be selected based on a risk assessment in accordance with Section 5 of the Occupational Safety and Health Act. Depending on the requirements, this may also include the use of safety shoes.

DGUV Rule 112-191 (formerly BGR 191), “Use of Foot and Knee Protection,” provides guidance on risk assessment and the selection of appropriate foot protection.

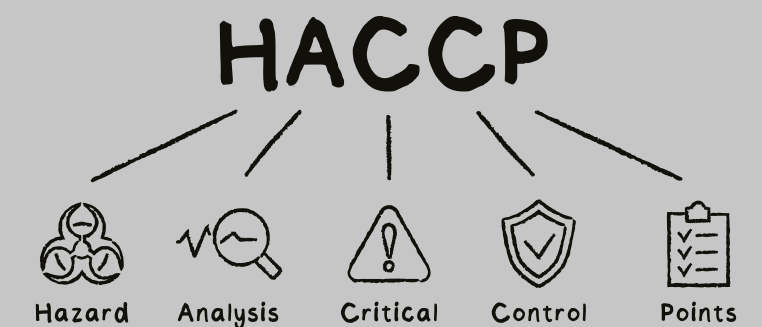
KITCHENS AND FOOD

HACCP

Hazard Analysis Critical Control Points (HACCP) is a preventive system for identifying and assessing potential hazards in food processing. The goal is to identify risks early on and implement appropriate measures to ensure food safety.

Hygiene and the proper selection of materials play a particularly important role in areas such as the production, processing, and handling of food. That is why we ensure that our products are made from materials suitable for use in hygienically sensitive work areas.

Our microfiber models from the catalog, marked with the  micro and HACCP icons, are particularly well-suited for these applications.



1. Hazard Analysis
2. Identification of Critical Control Points (CCPs)
3. Definition of Limit Values for CCPs
4. Establishment of a Monitoring System
5. Establishment of Corrective Actions in the Event a Limit Value Is Exceeded
6. Review of the System (Verification)
7. Documentation



Preventing ESD means understanding ESD.

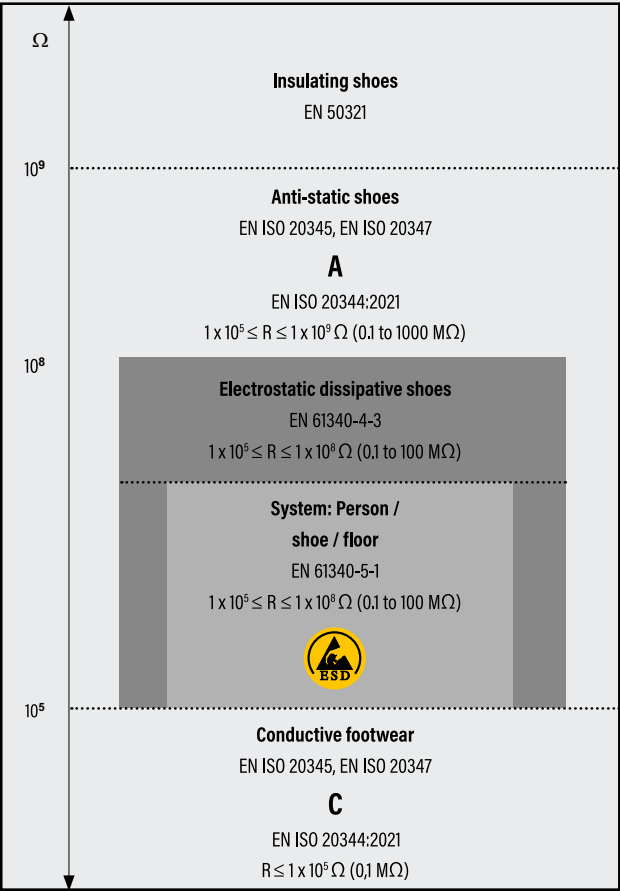
In sensitive production areas, reliable ESD protection is of critical importance. With our expertise in this field, we help prevent the effects of electrostatic discharge – such as damage to sensitive electronic components.

We are continuously developing our line of ESD safety footwear, focusing on questions such as the following:

- What actually happens during the production of highly sensitive components?
- What types of static charges can employees accumulate despite comprehensive ESD measures?
- How can employees be reliably monitored and assessed in the workplace?

Information

Electrical resistance and protection against electrostatic phenomena. ESD footwear as a primary measure in the person/footwear/floor system.



A and C: Additional requirements for electrical properties of work and safety footwear.
R: Electrical resistance. Rg: Earth leakage resistance.

Test stations have been established for the daily functional testing of footwear. During this process, the resistance of the wearer and the footwear is measured. When conducting the test, care should be taken to ensure that both feet are tested separately.

Electrostatic discharge

Electrostatic discharge, or ESD for short, refers to the equalization of different electrical potentials. This process can generate high-voltage pulses that can damage or destroy sensitive electronic components.

Potential differences often arise from friction as well as from the separation and contact of materials. In the process, a person can become charged to up to 30,000 volts. However, an electrostatic discharge is only perceived as an electric shock by humans at voltages of approximately 3,000 V or higher. Sensitive electronic components, however, can be damaged even at significantly lower voltages.

Appropriate protective measures are necessary to reliably reduce electrostatic charges and prevent uncontrolled discharges. The relevant requirements are specified in EN 61340-5-1. ESD footwear supports personal grounding and enables the continuous dissipation of electrostatic charges.

In practice, however, the conductivity of ESD footwear is influenced by various factors, including humidity, temperature, contamination, floor conditions, and individual body resistance. Therefore, ESD systems should be checked regularly. The entire system – comprising the person, footwear, and floor – is assessed, for example, through so-called “walking tests”.

Warning: ESD shoes are not suitable for work on live electrical systems or for electrical work.

ESD-certified footwear in accordance with EN 61340-4-3 and EN 61340-5-1, on the other hand, is used in many sensitive areas, such as the chemical and electrical industries, when handling flammable liquids and gases, and in areas with high dust levels. The controlled dissipation of electrostatic charges helps reduce the risk of damage and ignition hazards.



TECHNOLOGIES

PRT FLEX

High Comfort and Ergonomics at Work
The shoe's high flexibility is achieved through the special construction of the sole. By raising the toe pad and the rear portion of the outsole, the sole can adapt to the foot's natural movements while walking, bending over, kneeling, and working in various body positions. Thanks to PRT FLEX, the flexible sole makes it easier to move on different surfaces by adapting to the foot's natural movements inside the shoe.

SELF CLEAN

The SELF CLEAN technology used in the sole's design is based on a system of channels in the outsole that regularly and automatically drain water. This ensures grip and stability even on wet surfaces. SELF CLEAN also provides additional traction during intense movements between wet and dry surfaces.

PROTENDON

The unique design of the upper is based on PRO-TENDON technology, which enhances protection of the Achilles tendon and thus improves resistance to mechanical stress. In addition, this design stabilizes the ankle joint and reduces the risk of sprains.

SHOCK ABSORBER

Relieves pressure on the joints and helps prevent postural problems and injuries
SHOCK ABSORBER is a technology used in the design of special shoe soles to provide optimal relief for the joints during movement. Shock absorption reduces impact stress and can lower the risk of micro-damage. The system consists of special cushioning elements built into the sole. SHOCK ABSORBER absorbs large amounts of kinetic energy that act on the body with every step. SHOCK ABSORBER technology thus not only enhances the shoe's ergonomic comfort but also helps reduce strain during everyday work.

ANA-TECH

ANA-TECH is a technology distinguished by the carefully designed shape of its sole. The widened heel area increases the contact surface compared to standard shoes, thereby reducing the risk of ankle sprains.

OCCUPATIONAL SHOES (O), which provide protection and are designed to protect the wearer from injuries that may occur in the event of an accident. Occupational shoes are classified as personal protective equipment and meet the requirements of the EN ISO 20347:2022 standard.

Categories of occupational shoes (O)	Requirements					
	OB	O1	O2	O3	O4	O5
Puncture resistance (P)				✓		✓
Closed heel area		✓	✓	✓	✓	✓
Fuel resistance (FO)						
Antistatic properties (A)		✓	✓	✓	✓	✓
Energy absorption in the heel area (E)		✓	✓	✓	✓	✓
Water penetration and water absorption (WRU/WPA)			✓	✓		
Waterproofing (WR)					✓	✓
Slip resistance (SR)	✓	✓	✓	✓	✓	✓
Treaded sole				✓		✓

SAFETY SHOES (S) are used in workplaces where there is a risk of mechanical injury. Safety shoes are equipped with toe caps that protect the toes from injury. Their strength is tested against impacts of 200 J and compressive forces of at least 15 kN. Safety shoes are classified as personal protective equipment and meet the requirements of the EN ISO 20345:2022 standard.

Categories of safety shoes (S)	Requirements						
	SB	S1	S2	S3	S4	S5	S1P
Toe cap – Protects toes against impacts of 200 J and against compression force of at least 15 kN	✓	✓	✓	✓	✓	✓	✓
Puncture resistance (P)				✓		✓	✓
Closed heel area		✓	✓	✓	✓	✓	✓
Slip resistance (SR)	✓	✓	✓	✓	✓	✓	✓
Antistatic properties (A)		✓	✓	✓	✓	✓	✓
Energy absorption capacity in the heel area (E)		✓	✓	✓	✓	✓	✓
Water penetration and water absorption (WRU/WPA)			✓	✓			
Water resistance (WR)					✓	✓	
Fuel resistance (FO)		✓	✓	✓	✓	✓	✓
Treaded sole				✓		✓	

REQUIREMENTS FOR OCCUPATIONAL AND SAFETY SHOES
(Excerpt from the standards EN ISO 20345:2011 + EN ISO 20345:2022 and EN ISO 20347:2012 + EN ISO 20347:2022)

		Requirements																				
Category		OB	O1	O2	O3	SB	S1	S1P	S1PL*	S1PS*	S2	S3	S3L*	S3S*	S4	S5	S5L*	S5S*	S6*	S7*	S7L*	S7S*
Toe cap						■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
SR - Slip resistance		■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Closed heel area		□	■	■	■	□	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
A - Antistatic shoes		□	■	■	■	□	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
E - Energy absorption in the heel area		□	■	■	■	□	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Puncture resistance	P - Puncture resistance, metallic insert	□	□	□	■	□	□	■	□	□	□	■	□	□	□	■	□	□	□	■	□	□
	PL - Puncture resistance (4.5 mm nail) non-metallic insert	□	□	□	□	□	□	□	■	□	□	□	■	□	□	□	■	□	□	□	■	□
	PS - Puncture resistance (3.0 mm nail), non-metallic insert	□	□	□	□	□	□	□	□	■	□	□	□	■	□	□	□	■	□	□	□	■
WRU/WPA - Water penetration and absorption		□	□	■	■	□	□	□	□	□	■	■	■	■	□	□	□	□	■	■	■	■
WR - Water resistance		□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	■	■	■	■
Treaded sole		□	□	□	■							■	■	■		■	■	■		■	■	■

*New standard effective in 2022 ■ Requirement mandated by category □ Requirement not mandated by category; may be met additionally

OCCUPATIONAL SHOES

abeba



FEATURES

SIZE CHART 36-48
FIT regular

OUTSOLE PU / PU
SRC slip resistance

PRT FLEX-Technology
improves comfort and ergonomics; the sole adapts to the foot's natural movements

SHOCK ABSORBER-Technology
reduces the occurrence of micro-damage, relieves pressure on joints, and prevents postural problems and injuries

SELF CLEAN-Technology (self-cleaning outsole)
is a system of channels in the outsole that regularly and automatically drain water. This ensures grip and stability even on wet surfaces.

high abrasion resistance

ACTIVE





812018

814018



824018



812020

810020

① CE, EN ISO 20347 - OB, A, E, FO, SRC
Sizes 36-48 • **microfiber** upper, **perforated** on the sides • fabric lining • enhanced breathability • fold-down heel strap with hook-and-loop closure • slip-resistant PU/PU outsole



② CE, EN ISO 20347 - OB, A, E, FO, SRC
Sizes 36-48 • **microfiber** upper, **perforated** in the center • fabric lining • enhanced breathability • fixed heel strap with hook-and-loop closure • adjustable instep • slip-resistant PU/PU outsole

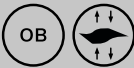


87208



87209

③ CE, EN ISO 20347 - OB, A, E, FO, SRC
Sizes 36-48 • **smooth leather** • leather upper • fabric lining • extra-soft padded lining • enhanced breathability • fixed heel strap, removable with hook-and-loop closure • adjustable instep • slip-resistant PU/PU outsole





1 CE, EN ISO 20347 - OB, A, E, FO, SRC
Sizes 36-48 • **microfiber** upper • fabric lining • enhanced breathability • fold-down heel strap with buckle • slip-resistant PU/PU outsole



877021

877031

877020 perforated

877030 perforated



85081

Sizes 36-43

85080 perforated

87081

Sizes 36-43

87080 perforated

87021

Sizes 36-48

87020 perforated

87031

Sizes 36-48

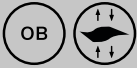
87030 perforated



87050

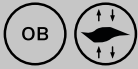
2 CE, EN ISO 20347 - OB, A, E, FO, SRC

Sizes 36-48 • **leather** upper • fabric lining • enhanced breathability • fold-down heel strap with buckle • slip-resistant PU/PU outsole



3 CE, EN ISO 20347 - OB, A, E, FO, SRC

Sizes 36-48 • **leather** upper • velour lining • enhanced breathability • adjustable instep • slip-resistant PU/PU outsole



FEATURES

SIZE CHART 35-48
FIT narrow - regular
also available in an ESD version

OUTSOLE TPU / PVC
SR slip resistance



7208

7209



7091

7090 perforated

1 CE, EN ISO 20347 - OB, A, FO, SR
Sizes 35-48 • **smooth leather** upper • leather insole • fixed, removable heel strap • adjustable instep • extra-soft microfiber lining • padded heel area • slip-resistant outsole



2 CE, EN ISO 20347 - OB, FO, SR
Sizes 35-48 • **smooth leather** upper • leather insole • fold-down, adjustable heel strap • slip-resistant outsole



THE ORIGINAL

1



7021



35013* ESD



7020 perforated



35007* ESD, perforated



7031



7030 perforated

Upper material
smooth leather

2



77021*



377021* ESD



77020* perforated



377020* ESD, perforated



77031*



377031* ESD



77030* perforated



377030* ESD, perforated

Upper material
microfiber

1 CE, EN ISO 20347 - OB, FO, SR *

Sizes 35-48 • smooth leather upper • leather insole • fold-down, adjustable heel strap • slip-resistant outsole

* Certification pending



2 CE, EN ISO 20347 - OB, A, E, FO, SR *

Sizes 35-48 • microfiber upper • microfiber insole • fold-down, adjustable heel strap • slip-resistant TPU outsole

* Certification pending



THE ORIGINAL+

FEATURES

SIZE CHART 36-42
FIT narrow - regular
also available in an ESD version

OUTSOLE TPU

SR slip resistance



7521



37521 ESD



37520 ESD, perforated



37530 ESD, perforated

① CE, EN ISO 20347 - OB, A, E, FO, SR

Sizes 36-42 • microfiber upper • microfiber lining • fold-down, adjustable heel strap • slip-resistant TPU outsole



micro

FEATURES

SIZE CHART 35-48
FIT narrow - regular
also available in an ESD version

INSOLE

replaceable Active Comfort insole (Item No. 352610); see page 110 for more information

orthopedic insoles available

certified for **SECOSOL®** insoles

TPU OUTSOLE

SR slip resistance
flex zones, walking comfort



DYNAMIC



1 CE, EN ISO 20347 - OB, A, E, FO, SR
Sizes 35-48 • **smooth leather** upper • fold-down, adjustable heel strap • replaceable Active Comfort insole (Item No. 352610) • slip-resistant TPU outsole

OB

2 CE, EN ISO 20347 - OB, A, E, FO, SR
Sizes 35-48 • **knitted textile** upper • splash-proof • fixed, adjustable heel strap • replaceable Active Comfort insole (Item No. 352610) • slip-resistant TPU outsole

OB

3 CE, EN ISO 20347 - OB, A, E, FO, SR
Sizes 35-43 • **microfiber** upper **with print** • fixed, adjustable heel strap • replaceable Active Comfort insole (Item No. 352610) • slip-resistant TPU outsole

OB





7335



37335 ESD



7331



37331 ESD



7332



37332 ESD

Upper made entirely of microfiber



7345



37345 ESD



7341



37341 ESD



37343 ESD

Upper made of microfiber with breathable textile inserts



7360



37360 ESD



7361



37361 ESD

① CE, EN ISO 20347 - OB, A, E, FO, SR

Sizes 35-48 • **microfiber** upper • one-piece upper • fixed, adjustable heel strap • replaceable Active Comfort insole (Item No. 352610) • slip-resistant TPU outsole



② CE, EN ISO 20347 - OB, A, E, FO, SR

Sizes 35-48 • **microfiber** upper **with breathable textile** • fixed, adjustable heel strap • replaceable Active Comfort insole (Item No. 352610) • slip-resistant TPU outsole



③ CE, EN ISO 20347 - OB, A, E, FO, SR

Sizes 35-48 • **microfiber** upper • fixed, adjustable heel strap • replaceable Active Comfort insole (Item No. 352610) • slip-resistant TPU outsole



FEATURES

SIZE CHART 35-48
FIT regular
also available in an ESD version

INSOLE

replaceable insole (Item No. 352720 – white, Item No. 352721 – black), see page 110 for more information

orthopedic insoles available

certified for **SECOSOL®** insoles

PU / PU OUTSOLE

SRC slip resistance

PRT FLEX-Technology
improves comfort and ergonomics; the sole adapts to the foot's natural movements

SHOCK ABSORBER-Technology
reduces the occurrence of micro-damage, relieves pressure on joints, and prevents postural problems and injuries

SELF CLEAN-Technology (self-cleaning outsole)
is a system of channels in the outsole that regularly and automatically drain water. This ensures grip and stability even on wet surfaces.

high abrasion resistance

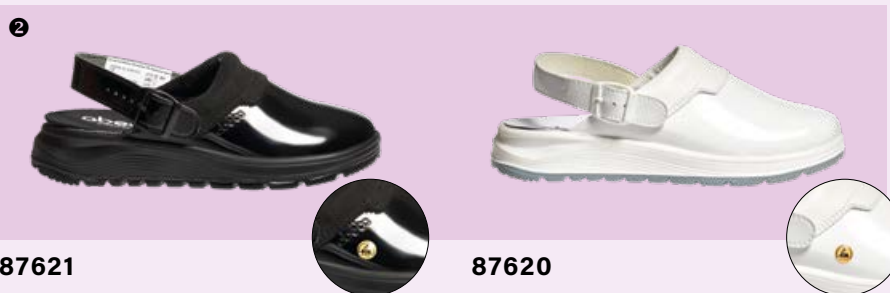


87630

837630 ESD

87631

837631 ESD



87621

837621 ESD

87620

837620 ESD



87622

837622 ESD

① + ③ CE, EN ISO 20347 - OB, A, E, FO, SRC

Sizes 35-48 • smooth leather upper • fold-down, adjustable heel strap • replaceable insole (Item No. 352720 – white, Item No. 352721 – black) • slip-resistant PU/PU outsole



② CE, EN ISO 20347 - OB, A, E, FO, SRC

Sizes 35-43 • microfiber patent leather upper • fixed, adjustable heel strap • replaceable insole (Item No. 352720 – white, Item No. 352721 – black) • slip-resistant PU/PU outsole



micro

EASY 2.0

FEATURES

SIZE CHART 36-47

FIT normal

also available in an ESD version

OUTSOLE

SR slip resistance

rubber outsole, abrasion-resistant

cross/circle pattern

RUBBER





❶ CE, EN ISO 20347 - OB, A, FO, SR
Sizes 36-47 • **smooth leather** upper • fold-down, adjustable heel strap • slip-resistant rubber outsole



❷ CE, EN ISO 20347 - OB, A, FO, SR
Sizes 36-47 • **smooth leather** upper • leather insole • fixed, adjustable heel strap • adjustable instep • slip-resistant rubber outsole



❸ CE, EN ISO 20347 - OB, A, FO, SR
Sizes 36-47 • **smooth leather** upper • leather insole • fold-down, adjustable heel strap • slip-resistant rubber outsole



❹ CE, EN ISO 20347 - OB, A, FO, SR
Sizes 36-47 • **smooth leather** upper • leather insole • fixed, adjustable heel strap • adjustable instep • slip-resistant rubber outsole



9252



9110



9100

5100 ESD



9150

5150 ESD

FEATURES

- SIZE CHART 36-47
- PLUS SIZES 48-51
- FIT wide
- also available in an ESD version



38330 ESD, Sizes 36-47



35600 ESD, Sizes 36-47



38200 ESD, Sizes 36-47
38202 ESD, Sizes 48-51



38210 ESD, Sizes 36-47
38212 ESD, Sizes 48-51



38600 ESD, Sizes 36-47

1 CE, EN ISO 20347 - OB, A, FO

Microfiber upper • microfiber overlay • fold-down, adjustable heel strap • weight-optimized mono-PU outsole



2 CE, EN ISO 20347 - OB, A, FO

Smooth leather upper • microfiber overlay • breathable and moisture-wicking microfiber lining • fold-down, adjustable heel strap • slip-resistant PU outsole



3 CE, EN ISO 20347 - OB, A, FO

Smooth leather upper • microfiber overlay • breathable and moisture-wicking microfiber lining • fixed, adjustable heel strap • padded instep with elastic • slip-resistant PU outsole



FEATURES

SIZE CHART 35-48

FIT regular

also available in an ESD version

CORK FOOTBED

leather-covered

gentle on the skin

moisture-absorbing

toe grip

shock-absorbing

OUTSOLE

SR slip resistance

rubber outsole, abrasion-resistant





1 CE, EN ISO 20347 - OB, A, FO, SR

Sizes 35-48 • **smooth leather** upper • fixed, adjustable heel strap • adjustable instep strap • buckle closure • slip-resistant rubber outsole



5 CE, EN ISO 20347 - OB, A, FO, SR

Sizes 35-48 • **smooth leather** upper • 2 adjustable instep straps • hook-and-loop closure • slip-resistant rubber outsole



2+5+6 CE, EN ISO 20347 - OB, A, FO, SR

Sizes 35-48 • **smooth leather** 2+5 / **velour** 6 upper • fixed, adjustable heel strap • adjustable instep strap • slip-resistant rubber outsole



4 CE, EN ISO 20347 - OB, A, FO, SR

Sizes 35-48 • **velour** upper • 2 adjustable instep straps • buckle closure • slip-resistant rubber outsole



4086 ESD



4090 ESD



4096 ESD

REFLEXOR COMFORT

Occupational shoes

abeba

FEATURES

SIZE CHART 36-43

FIT wide

also available in an ESD version

Hand-stitched for high quality



INSOLE

replaceable Reflexor® Massage Active footbed (Item No. 3572); see page 110 for more information

WALKING COMFORT

with a nubbed texture to stimulate the foot reflex zones; invigorating, promotes blood circulation



PU OUTSOLE

SRB slip resistance





36802 ESD 36812 ESD



36813 ESD 36803 ESD



36872 ESD

❶ CE, EN ISO 20347 - OB, A, E, SRB
Sizes 36-43 • **smooth leather** upper • breathable and moisture-wicking micro-fiber lining • triple hook-and-loop closure • replaceable Reflexor insole (Item No. 3572) • slip-resistant PU outsole



❷ CE, EN ISO 20347 - OB, A, E, SRB
Sizes 36-43 • **smooth leather** upper • breathable and moisture-wicking micro-fiber lining • fold-down, adjustable heel strap • elasticated instep • replaceable Reflexor insole (Item No. 3572) • slip-resistant PU outsole



❸ CE, EN ISO 20347 - OB, A, E, SRB
Sizes 36-43 • **velour** upper • breathable and moisture-wicking microfiber lining • fixed, adjustable heel strap • elasticated instep • replaceable Reflexor insole (Item No. 3572) • slip-resistant PU outsole



AUTOCLAVABLE

FEATURES

SIZE CHART 36-46

FIT regular

also available in an ESD version

special autoclavable material

autoclavable at 135°C for 5 minutes (without additives)

washable at 60°C (without additives)

OUTSOLE

SR slip resistance

abrasion-resistant outsole



- 1 9600, 39600 ESD
- 2 9620, 39620 ESD
- 3 9610, 39610 ESD
- 4 9630, 39630 ESD

CE, EN ISO 20347 - OB, A, E, SR

Double sizes* 35/36 - 45/46 • **special material** • fold-down, adjustable heel strap • autoclavable • slip-resistant outsole



*Double sizes:

When placing your order, please always specify the size printed in bold.

35/**36**, 37/**38**, 39/**40**, 41/**42**, 43/**44**, 45/**46**

NOTE

To prevent damage to the shoes, they must not touch each other during the autoclaving process.

NON SLIP AIR



FEATURES

SIZE CHART 35-47
FIT narrow – regular
also available in an ESD version

INSOLE

replaceable insole (Item No. 3551); see
page 110 for more information

PU OUTSOLE

SR slip resistance
PU air-cushioned sole
shock-absorbing
extremely lightweight sole

1



32300 ESD

Sizes 35-47



32310 ESD

Sizes 39-47

2



2610



32610 ESD



2600



32600 ESD



Extremely lightweight
thanks to the
air-cushioned sole

3



2370



32370 ESD

1 CE, EN ISO 20347 - 01, A, E, SR
Sizes 35-47 • **grained leather** upper • breathable and moisture-wicking microfiber lining • replaceable insole (Item No. 3551) • slip-resistant PU outsole



2 CE, EN ISO 20347 - 02, A, E, SR
Sizes 35-47 • **grained leather** upper • breathable and moisture-wicking microfiber lining • replaceable insole (Item No. 3551) • slip-resistant PU outsole



3 CE, EN ISO 20347 - 01, A, E, SR
Sizes 35-47 • **microfiber** upper • elasticated instep • integrated footbed • washable • slip-resistant PU outsole



FEATURES

SIZE CHART 35-48

FIT regular

also available in an ESD version

INSOLE

replaceable Active Comfort insole (Item No. 352510); see page 110 for more information

orthopedic insoles available

certified for **SECOSOL®** insoles

TPU OUTSOLE

flex zones, walking comfort





6780



36780 ESD



6781



36781 ESD



6750



36750 ESD



36721 ESD



uni6 occupational shoes
also available as safety shoes



6760 01

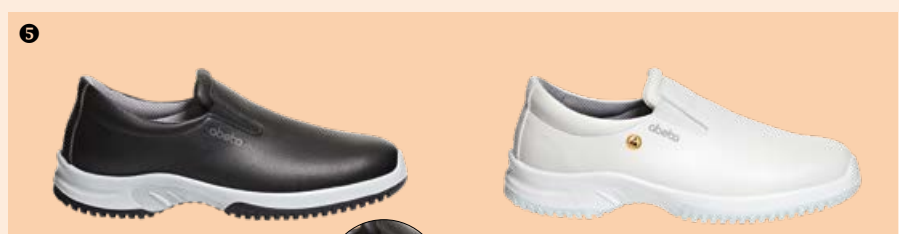
6761 02



36760 ESD, 01

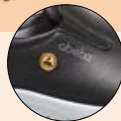


36761 ESD, 02



6741

36740 ESD



36741 ESD

1 CE, EN ISO 20347 - 02, FO

Sizes 35-48 • **microfiber** upper • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole



2 CE, EN ISO 20347 - 02, FO

Sizes 35-48 • **smooth leather** upper • breathable and moisture-wicking microfiber lining • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole



3 CE, EN ISO 20347 - 01, FO

Sizes 35-48 • **velour** upper with **breathable textile** • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole



4 CE, EN ISO 20347 - 01 / 02, FO

Sizes 35-48 • **functional leather** upper with **honeycomb design** • water-repellent • scratch-resistant • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole



5 CE, EN ISO 20347 - 02, FO

Sizes 35-48 • **microfiber** upper • elasticated instep • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole





uni6 occupational shoes
also available as safety shoes

abeba



1 CE, EN ISO 20347 - 02, FO

Sizes 35-48 • **knitted textile** upper • splash-proof • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole



2 CE, EN ISO 20347 - 02, FO

Sizes 35-48 • **microfiber textile** upper • water-repellent • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole



FEATURES

SIZE CHART 35-48
FIT regular
also available in an ESD version

INSOLE

replaceable Active Comfort insole (Item No. 352510); see page 110 for more information

orthopedic insoles available

certified for SECOSOL® insoles

TPU OUTSOLE

flex zones, walking comfort



1



6726



36726 ESD

2



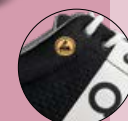
6779



36779 ESD



6777



36777 ESD

1 CE, EN ISO 20347 - 01, FO

Sizes 35-48 • knitted textile upper • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole



2 CE, EN ISO 20347 - 02, FO

Sizes 35-48 • knitted textile upper • splash-proof • replaceable Active Comfort insole (Item No. 352510) • slip-resistant TPU outsole



BUSINESSES

FEATURES

SIZE CHART 34-47
FIT regular
also available in an ESD version

1

Sizes 40-47 • **smooth leather** upper • breathable and moisture-wicking micro-fiber lining • slip-resistant, ESD-compliant outsole



2

Sizes 34-42 • **smooth leather** upper • padded ankle support • lacing at the instep • comfort footbed • 45 mm heel • slip-resistant outsole



1



32450 ESD

2



3000



X-LIGHT



FEATURES

SIZE CHART 35-48
FIT regular
also available in an ESD version
raised sole possible

INSOLE

replaceable Active Comfort insole (Item No. 351610 – closed, Item No. 351710 – open); see page 110 for more information

orthopedic insoles available

certified for **SECOSOL®** insoles

PU OUTSOLE

SR slip resistance
exceptional cushioning
lightweight, stable, and abrasion-resistant
flex zones, walking comfort



x-light occupational shoes
also available as safety shoes



7131141 ESD

7131142 ESD



711135

711130

7131135 ESD

7131130 ESD



711132

711137

7131132 ESD

7131137 ESD

① CE, EN ISO 20347 - OB, A, E, FO, SR

Sizes 35-48 • **smooth leather** upper • fold-down, adjustable heel strap • elasticated instep • replaceable Active Comfort insole (Item No. 351710) • slip-resistant PU outsole



② CE, EN ISO 20347 - OB, A, E, FO, SR

Sizes 35-48 • **smooth leather** upper • fixed, adjustable heel strap • elasticated instep • replaceable Active Comfort insole (Item No. 351710) • slip-resistant PU outsole



③ CE, EN ISO 20347 - O2, FO, SR

Sizes 35-48 • **smooth leather** upper • elasticated instep • replaceable Active Comfort insole (Item No. 351610) • slip-resistant PU outsole





 x-light occupational shoes
also available as safety shoes

1 CE, EN ISO 20347 - 01, F0, SR

Sizes 35-48 • **smooth leather** upper with **breathable air-mesh textile inserts** • double hook-and-loop closure • replaceable Active Comfort insole (Item No. 351610) • slip-resistant PU outsole



2 CE, EN ISO 20347 - 02, F0, SR

Sizes 35-48 • **microfiber** upper • replaceable Active Comfort insole (Item No. 351610) • slip-resistant PU outsole



3 CE, EN ISO 20347 - 02, F0, SR

Sizes 35-48 • **smooth leather** upper • reflective strips • replaceable Active Comfort insole (Item No. 351610) • slip-resistant PU outsole





711131

7131136 ESD

7131131 ESD



711127

711126

7131127 ESD

7131126 ESD



711133

7131133 ESD



711138

7131138 ESD

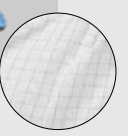
CLEANROOM



3620 ESD



3910 ESD, blue



3900 ESD, white

1 CE, EN ISO 20347 - 01, A, E, SR
Sizes 35-47 • **microfiber** upper • sewn-on gaiter made of cleanroom fabric

2 Upon request
Minimum order quantity: 10 pairs (mixed)
Sizes* Size 1-Size 5 • upper made of Integrity 1750 anti-bacterial material • washable using industrial washing methods up to 60°C • synthetic leather sole • elasticated foot opening

*Size:
• S / Size 1 = 36-37 • M / Size 2 = 38-39
• L-XL / Size 3 = 40-43 • 2XL / Size 4 = 44-46
• 3XL / Size 5 = 47



**CUSTOM
SPECIALTY SHOES
UPON REQUEST**

The specialty shoe shown here is just one example of our custom solutions. Let us know your needs, and we will work with you to find a solution so we can develop and deliver your custom model as quickly as possible.
Contact us at abeba@abeba.de!

SAFETY SHOES

abeba



FEATURES

SIZE CHART 36-46
also available in an ESD version

PU OUTSOLE

SR slip resistance



Upper material
smooth leather



Upper material
microfiber



1 CE, EN ISO 20345 - SB, A, E, FO, SR
Sizes 36-46 • **grained leather** upper • breathable and moisture-wicking microfiber lining • microfiber overlay • fixed, adjustable heel strap • adjustable instep • buckle closure • slip-resistant PU outsole



2 CE, EN ISO 20345 - SB, A, E, FO, SR
Sizes 36-46 • **microfiber** upper • breathable and moisture-wicking microfiber lining • microfiber overlay • fixed, adjustable heel strap • adjustable instep • buckle closure • slip-resistant PU outsole



3 CE, EN ISO 20345 - S2, SR
Sizes 36-46 • **grained leather** upper • breathable and moisture-wicking microfiber lining • microfiber toe cap • adjustable instep • slip-resistant PU outsole



micro



FEATURES

SIZE CHART 36-48

FIT regular

also available in an ESD version

raised sole possible (except S3 models)

INSOLE

replaceable Active Comfort insole (Item No. 351620 – closed, Item No. 351720 – open); see page 110 for more information

orthopedic insoles available

certified for **SECOSOL®** insoles

PU OUTSOLE

SR slip resistance

exceptionally good cushioning

lightweight, stable, and abrasion-resistant

flex zones, walking comfort



1 CE, EN ISO 20345 - SB, A, E, F0, SR
Sizes 36-48 • **smooth leather** upper • fold-down, adjustable heel strap • elasticated instep • replaceable Active Comfort insole (Item No. 351720) • slip-resistant PU outsole

2 CE, EN ISO 20345 - SB, A, E, F0, SR
Sizes 36-48 • **smooth leather** upper • fixed, adjustable heel strap • elasticated instep • replaceable Active Comfort insole (Item No. 351720) • slip-resistant PU outsole

3 CE, EN ISO 20345 - S2 / S3L, F0, SR
Sizes 36-48 • **smooth leather** upper • reflective strips • replaceable Active Comfort insole (Item No. 351620) • metal-free, puncture-resistant midsole (**S3L**) • slip-resistant PU outsole



4 CE, EN ISO 20345 - S2 / S3L, F0, SR
Sizes 36-48 • **microfiber** upper • replaceable Active Comfort insole (Item No. 351620) • metal-free, puncture-resistant midsole (**S3L**) • slip-resistant PU outsole

S2 STEEL 30° HACCP micro

S3L STEEL 30° HACCP micro

x-light safety shoes also available as occupational shoes

 x-light safety shoes also available as occupational shoes



711032
711832 S3L

7131032 ESD
7131832 ESD, S3L

711037
711837 S3L

7131037 ESD
7131837 ESD, S3L



711029 ESD

7131029 ESD

711028

7131028 ESD

1 CE, EN ISO 20345 - S3L, FO, SR

Sizes 36-48 • **microfiber textile** upper • reflective strips • replaceable Active Comfort insole (Item No. 351620) • metal-free puncture protection • slip-resistant PU outsole



2 CE, EN ISO 20345 - S1, FO, SR

Sizes 36-48 • **microfiber and 3D mesh** upper • blue elastic band • replaceable Active Comfort insole (Item No. 351620) • slip-resistant PU outsole



3 CE, EN ISO 20345 - S2 / S3L, FO, SR

Sizes 36-48 • **smooth leather** upper • elastic band across the instep • replaceable Active Comfort insole (Item No. 351620) • metal-free, puncture-resistant midsole (S3L) • slip-resistant PU outsole



4 CE, EN ISO 20345 - S2, FO, SR

Sizes 36-48 • **microfiber** upper • elasticated instep • replaceable Active Comfort insole (Item No. 351620) • slip-resistant PU outsole



7131860 ESD



7131020 ESD



 x-light safety shoes also available as occupational shoes



- 1 CE, EN ISO 20345 - S1, F0, SR**
Sizes 36-48 • **smooth leather** upper with **breathable air-mesh textile inserts** • double hook-and-loop closure • replaceable Active Comfort insole (Item No. 351620) • slip-resistant PU outsole

S1

STEEL











DGUV 112-191


- 2 CE, EN ISO 20345 - S1, F0, SR**
Sizes 36-48 • **smooth leather** upper with **breathable air-mesh textile inserts** • replaceable Active Comfort insole (Item No. 351620) • slip-resistant PU outsole

S1

STEEL











DGUV 112-191


- 3 CE, EN ISO 20345 - S2, F0, SR**
Sizes 36-48 • **microfiber** upper • double hook-and-loop closure • replaceable Active Comfort insole (Item No. 351620) • toe cap with scratch-resistant coating • slip-resistant PU outsole

S2

STEEL











DGUV 112-191





FEATURES

SIZE CHART 36-52

FIT wide

also available in an ESD version

raised sole possible (except for S3 and S1P models)

INSOLE

replaceable Active Comfort insole (Item No. 352420 – open, Item No. 352320 – closed); see page 110 for more information

orthopedic insoles available

PU OUTSOLE

sturdy and abrasion-resistant

self-cleaning tread pattern

TPU torsion joint

ankle support, high lateral stability

asymmetrical heel



ANATOM



- 1 CE, EN ISO 20345 - SB, A, E, FO**
Sizes 36-52 • **microfiber** upper • fixed, adjustable heel strap • adjustable instep with elastic • replaceable Active Comfort insole (Item No. 352420) • slip-resistant PU outsole
- 2 CE, EN ISO 20345 - S2, FO**
Sizes 36-52 • **microfiber** upper • adjustable instep with elastic • replaceable Active Comfort insole (Item No. 352320) • slip-resistant PU outsole
- 3 CE, EN ISO 20345 - S2, FO**
Sizes 36-50 • **microfiber** upper • replaceable Active Comfort insole (Item No. 352320) • slip-resistant PU outsole
- STEEL   HACCP    



- 4 CE, EN ISO 20345 - S1, FO**
Sizes 36-52 • **velour** upper with **breathable textile** • adjustable instep • reflective strips • replaceable Active Comfort insole (Item No. 352320) • slip-resistant PU outsole
- S1      
- 5 CE, EN ISO 20345 - S1, FO**
Sizes 36-50 • **microfiber** upper, **perforated** • double hook-and-loop closure • reflective strips • replaceable Active Comfort insole (Item No. 352320) • slip-resistant PU outsole
- S1      
- 6 CE, EN ISO 20345 - S1, FO**
Sizes 36-52 • **microfiber** upper with **breathable textile inserts** • reflective strips • replaceable Active Comfort insole (Item No. 352320) • slip-resistant PU outsole
- S1      



2172



32268 ESD



32172 ESD

① CE, EN ISO 20345 - S2, FO

Sizes 36-48 • **microfiber** upper • double hook-and-loop closure • replaceable Active Comfort insole (Item No. 352320) • slip-resistant PU outsole



③ CE, EN ISO 20345 - S1, FO

Sizes 36-50 • **velour** upper with **breathable textile** • scratch-resistant coating in the heel area • reflective strips • replaceable Active Comfort insole (Item No. 352320) • slip-resistant PU outsole



②+⑤ CE, EN ISO 20345 - S3L, FO

Sizes 36-52 • **smooth leather** upper • scratch-resistant coating in the toe and heel areas • reflective strips • replaceable Active Comfort insole (Item No. 352320) • metal-free, puncture-resistant midsole • slip-resistant PU outsole



④ CE, EN ISO 20345 - S2, FO

Sizes 36-50 • **microfiber** upper • scratch-resistant coating in the toe and heel areas • reflective strips • replaceable Active Comfort insole (Item No. 352320) • slip-resistant PU outsole



32140 ESD



32256 ESD



32147 ESD

FEATURES

SIZE CHART 35-48

FIT regular
also available in an ESD version

INSOLE

replaceable Active Comfort insole (Item No. 352510); see page 110 for more information

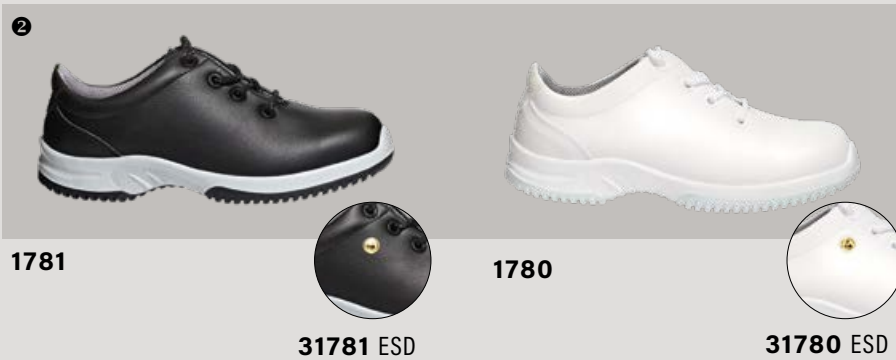
orthopedic insoles available

certified for **SECOSOL®** insoles

TPU OUTSOLE

flex zones, walking comfort





1 CE, EN ISO 20345 - S2, F0
Sizes 35-48 • **microfiber** upper • replaceable Active Comfort insole (Item No. 352520) • slip-resistant TPU outsole

S2 STEEL 30° HACCP

DGUV 112-191 ESD

2 CE, EN ISO 20345 - S2, F0
Sizes 35-48 • **microfiber** upper • replaceable Active Comfort insole (Item No. 352520) • slip-resistant TPU outsole

S2 STEEL 30°

DGUV 112-191 ESD



 uni6 safety shoes also available as occupational shoes



1 CE, EN ISO 20345 - S1, FO

Sizes 35-48 • **microfiber** upper • breathable and moisture-wicking microfiber lining • replaceable Active Comfort insole (Item No. 352520) • slip-resistant TPU outsole



2 CE, EN ISO 20345 - S1, FO

Sizes 35-48 • **velour** upper with **breathable textile inserts** • replaceable Active Comfort insole (Item No. 352520) • slip-resistant TPU outsole



3 CE, EN ISO 20345 - S1 / S2 / S3L, FO

Sizes 35-48 • **functional leather with a honeycomb design** • water-repellent • scratch-resistant • replaceable Active Comfort insole (Item No. 352520) • metal-free, puncture-resistant midsole on **S3L** models • slip-resistant TPU outsole



4 CE, EN ISO 20345 - S3L, FO

Sizes 35-48 • **microfiber textile** upper • water-repellent • replaceable Active Comfort insole (Item No. 352520) • metal-free, puncture-resistant midsole • slip-resistant TPU outsole



31795 ESD



31721 ESD



1760 S1



31760 ESD, S1



1761 S2



31761 ESD, S2



1765 S3L



31765 ESD, S3L



1629



31629 ESD



1628



31628 ESD



uni6 safety shoes also available as occupational shoes

1



1772 S2



31772 ESD, S2



1773 S2



31773 ESD, S2



31775 ESD, S2



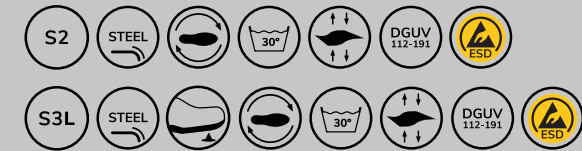
1676 S3L



31676 ESD, S3L

1 CE, EN ISO 20345 - S2 / S3L, FO

Sizes 35-48 • **knitted textile** upper • splash-proof • replaceable Active Comfort insole (Item No. 352520) • metal-free, puncture-resistant midsole (S3L) • slip-resistant TPU outsole



2



1777



31777 ESD

3



1627



31627 ESD

New collection:
uni6+

2 CE, EN ISO 20345 - S2, FO

Sizes 35-48 • **knitted textile** upper • splash-proof • replaceable Active Comfort insole (Item No. 352520) • slip-resistant TPU outsole



3 CE, EN ISO 20345 - S1P, FO *

Sizes 36-48 • **velour-look microfiber** upper • replaceable Active Comfort insole (Item No. 352520) • slip-resistant TPU outsole

* Certification pending



uni6 safety shoes also available as occupational shoes

BUSINESSES

FEATURES

SIZE CHART 36-48
FIT regular



33230 ESD



33240 ESD

1 + 2 CE, EN ISO 20345 - S2

Sizes 36-48 • smooth leather upper • breathable and moisture-wicking microfiber lining • slip-resistant, ESD-compliant rubber outsole



FEATURES

SIZE CHART 36-51
FIT regular
also available in an ESD version

INSOLE

replaceable insole (Item No. 352800 – white, Item No. 352801 – black); see page 110 for more information

PU OUTSOLE

SRC slip resistance

PRT FLEX-Technology

improves comfort and ergonomics; the sole adapts to the foot's natural movements

SHOCK ABSORBER-Technology

reduces the occurrence of micro-damage, relieves pressure on joints, and prevents postural problems and injuries

PRO TENDON-Technology

enhanced protection for the Achilles tendon; stabilizes the ankle joint

ANA-TECH-Technology

wider heel area

antistatic





5012856 ESD

Sizes 36-51

5010856 ESD

Sizes 36-51



5010858 ESD

Sizes 36-50

5012858 ESD

Sizes 36-50



5012860 ESD

Sizes 36-51

5010860 ESD

Sizes 36-50

①+②+③ CE, EN ISO 20345 - S3, P, A, E, CI, FO, SRC

Smooth leather upper • fabric lining • replaceable, antibacterial insole (Item No. 352800 - white, Item No. 352801 - black) • metal-free • metal-free puncture protection • slip-resistant PU outsole





5012857 ESD

Sizes 36-51

5010857 ESD

Sizes 36-51



5010859 ESD

Sizes 36-51

5012859 ESD

Sizes 36-50



5012861 ESD

Sizes 36-51

①+② CE, EN ISO 20345 - S3, P, A, E, CI, F0, SRC

Smooth leather upper • fabric lining • replaceable, antibacterial insole (Item No. 352800 - white, Item No. 352801 - black) • metal-free • metal-free puncture resistance • slip-resistant PU outsole



③ CE, EN ISO 20345 - S3, P, A, E, CI, F0, SRC

Smooth leather upper • fabric lining • replaceable, antibacterial insole (Item No. 352800 - white, Item No. 352801 - black) • waterproof zipper • metal-free puncture protection • slip-resistant PU outsole





ACTIVE COMFORT

replaceable Active Comfort insole • with activated carbon • good cushioning • lightweight • absorbs moisture and releases it to the outside • antistatic or ESD-compliant according to EN 61340

OCCUPATIONAL SHOES:

351710	• x-light	open	Sizes 35-48
351610	• x-light	closed	Sizes 35-48
352610	• dynamic		Sizes 35-48
352510	• uni6 uni6+		Sizes 35-48

SAFETY SHOES:

351720	• x-light	open	Sizes 36-48
351620	• x-light	closed	Sizes 36-48
352520	• uni6 uni6+		Sizes 35-48
352420	• anatom	open	Sizes 36-52
352320	• anatom	closed	Sizes 36-52



AIR CUSHION

replaceable insole for shoes with air-cushioned outsoles • antistatic or ESD-compliant according to EN 61340

3551	• air cushion	Sizes 35-47
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EASY 2.0

replaceable insole • antistatic or ESD-compliant according to EN 61340

352720	• easy 2.0	white	Sizes 35-48
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352721	• easy 2.0	black	Sizes 35-48
---------------	------------	-------	-------------



Food Trax

replaceable insole • with activated carbon • breathable • good cushioning • shock-absorbing

352800	• Food Trax	white	Sizes 36-51
---------------	-------------	-------	-------------



352801	• Food Trax	black	Sizes 36-51
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REFLEXOR® MASSAGE

replaceable "Reflexor®" Active Massage Footbed • stimulating, promotes blood circulation • orthopedic support • comfortable nubbed footbed • antistatic and ESD-compliant according to EN 61340

3572	• Reflexor®	anthracite	Sizes 36-43
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CARE INSTRUCTIONS

Machine Washing

- Use the delicate cycle (max. 30 °C)
- Remove replaceable insoles before washing
- Remove white shoelaces from colored shoes
- Use a laundry bag to protect the shoes
- Use a mild detergent
- **Do not** use fabric softener

Drying

- Stuff shoes with newspaper
- **Do not** dry in the dryer
- **Do not** place in direct sunlight
- **Do not** place on or under a radiator

Caring for Leather Shoes

- Remove coarse dirt with a soft brush
- Condition the leather regularly with a suitable leather conditioner
- Apply the conditioner sparingly and let it soak in
- Waterproof the shoes as needed

As the manufacturer, we recommend replacing the insoles every 6 months for hygiene and health reasons.

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